



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7814

Job Sheet 194359



Part No: 647.7814

Job Qty: 6 pcs

Part Name: Fwd Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/1/19

Job Tracking No:

Due Date: 6/7/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV A IPP REV A RQ 13/12/23 VERIFIED BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	6 pcs	6/7/19	6/7/19	0.00	0.00	Bandsaw - 1		19/5/24
110	HAAS 4 Axis - B4B	6 pcs	6/7/19	6/7/19	0.04	2.99	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		19/5/24
							HAAS - 4 - B4B		
120	QC 2	6 pcs	6/7/19	6/7/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		19/5/24
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		
							QC 8 - 12		
							QC 8 - 14		19/5/24
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		

00



Container No: S188336



Part: 647.7814

Job No: 194359

Serial No/Batch: S188336

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/24/19

				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
140	Outsource - 4 - Anodize	6 pcs	6/7/19	ATG001-VC	5
150	Packaging 2-1 - Receive - B4B	6 pcs	6/7/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B
					Packaging 2 - 27 - B4B
					Packaging 2 - 28 - B4B
					Packaging 2 - 29 - B4B
					Packaging 2 - 30 - B4B
					Packaging 2 - 31 - B4B
					Packaging 2 - 32 - B4B
					Packaging 2 - 33 - B4B
					Packaging 2 - 34 - B4B
					Packaging 2 - 35 - B4B
					Packaging 2 - 36 - B4B
160	QC 6	6 pcs	6/7/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
180	Packaging 3-1 - Stock - B4B	6 pcs	6/7/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B

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				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	pc 22K 114
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190	QC 21 - SA	6 pcs	6/7/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Bandsaw) Cut Blanks at 4.625" Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FB241 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A 150 - (Receive & Inspect for Damage & Mat'l Certs) 160 - (QC6- All purchased or subcontracted products) 180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV*** 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M7075T6B1.500X1.500	7075 T6 Bar 1.500 X 1.500 see mat'l	2.3100 ft (.385 ea)	100-Bandsaw -		
	M7075T6S1.500X1.500		1		5156/194 x 3.891 pi
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M7075T6B1.500X1.500	2	0	0	

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Bracket	0.800Degrees ± 0.500	1.300 0.300	Angle	0.8°
2	Fwd Bracket	151.500Degrees ± 0.500	152.000 151.000	Angle	151.3°
3	Fwd Bracket	41.900Degrees ± 0.500	42.400 41.400	Angle	41.9°
4	Fwd Bracket	71.700Degrees ± 0.500	72.200 71.200	Angle	71.7°
5	Fwd Bracket	0.436Inches ± 0.002	0.438 0.434		0.436
6	Fwd Bracket	0.030Inches ± 0.005	0.035 0.025		0.031
7	Fwd Bracket	2.705Inches ± 0.002	2.707 2.703		2.704
8	Fwd Bracket	3.955Inches ± 0.002	3.957 3.953		3.954
9	Fwd Bracket	4.440Inches ± 0.005	4.445 4.435		4.438
10	Fwd Bracket	0.448Inches ± 0.002	0.450 0.446		0.448
11	Fwd Bracket	0.177Inches + 0.005 - 0.001	0.182 0.176	Diameter	0.177
12	Fwd Bracket	0.140Inches ± 0.005	0.145 0.135		0.142
13	Fwd Bracket	45.000Degrees ± 0.500	45.500 44.500	Angle	45°
14	Fwd Bracket	0.170Inches ± 0.005	0.175 0.165		0.172
15	Fwd Bracket	0.170Inches ± 0.005	0.175 0.165		0.174
16	Fwd Bracket	0.683Inches ± 0.005	0.688 0.678		0.683
17	Fwd Bracket	1.155Inches ± 0.005	1.160 1.150		1.155
18	Fwd Bracket	0.125Inches ± 0.005	0.130 0.120	Radius	0.125

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER

POHB043543



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043543

PO Date: 5/27/19

Due Date: 6/14/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-05-31

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	192402	D4822-2	Upper Right Deflector : Various STC's Hard Anodize, Color Black and Prime as Per Dwg D4822 Rev. C	Firmed	-	6/14/19	14 pcs	0 pcs	14 pcs	\$31.65/pcs	\$443.10
				X14			JUN 13 2019			DP	
2	194359	647.7814	Fwd Bracket : Various STC's Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A	Firmed	-	6/14/19	10 pcs	0 pcs	10 pcs	\$8.50/pcs	\$85.00
				X10			JUN 13 2019			DAS 61 9-89 DP	
3	193130	RBE703A94-1130-01-05	Fixture Handle -Issue P/O: AS PER DWG RBE703A94-1130-01-05 - ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	-	6/14/19	49 pcs	0 pcs	49 pcs	\$3.90/pcs	\$191.10
							49 X JUN 10 2019				
4	193765	C3-11-1	Side Plate - Solenoid C3- Hook Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	6/14/19	18 pcs	0 pcs	18 pcs	\$7.15/pcs	\$128.70
							18 X JUN 10 2019				
Grand Total:											\$847.90

Plex 5/31/19 10:08 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043543



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917988

Date: 10-Jun-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
14 ea	Part: D4822-2 Upper Right Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 25206 PO: POHB043543	Rev: C	Line: 1
10 ea	Part: 647.7814 Fwd Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25212 PO: POHB043543	Rev: A	Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUN 10 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

DAS
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9-89

RECEIVED
JUN 13 2019
DART AEROSPACE LTD.